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Control Bracket Assembly

Please note that this document shows the assembly of a Wide Angle Bracket but the steps are the same for a Regular Fresnel lens except the Fresnel lens will be centered over the 1" hole by sight and not with the use of the alignment holes.

1. Start with machined control bracket.



2. Take one side off of double sided tape and stick to the bracket while making sure the two 1" holes line up.



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3. Place two round toothpicks into the two alignment holes from the machined side out to the back side of the bracket. These two toothpicks will be used to align the bottom of the Wide Angle Fresnel Lens (sold separately) and the two sides of the fresnel lens should be aligned with the machined out pocket. The lens should be mounted as shown with the continuous line of holes being away from the toothpicks and grooved side towards the tape.



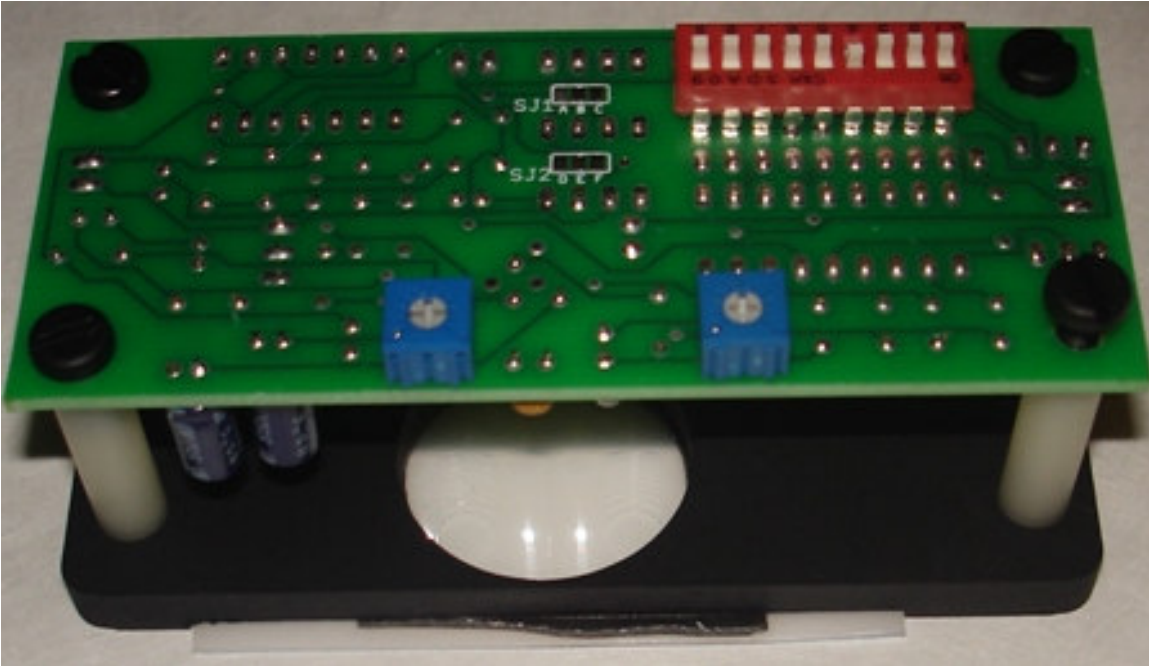
4. Use the four machine screws to attach the four standoffs to the bracket.



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5. Use the four nylon screws to attach the bracket to the control board.



6. You will need to drill a 1" hole in your case and then use Goop or PT1100 tape to stick the assembly to the inside of your case while making sure the 1" hole in the case is in alignment with the 1" hole in the bracket.